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# PASCA – PLATFORM FOR ADVANCED SINGLE CELL HANDLING AND ANALYSIS

- Why single cells?
- The SCM technology
- Experimental results
- Technical summary
- How did we get there
- Dissemination & Commercialization



*SCM prototype instrument*

## Typically cells are handled in batches of thousands or millions

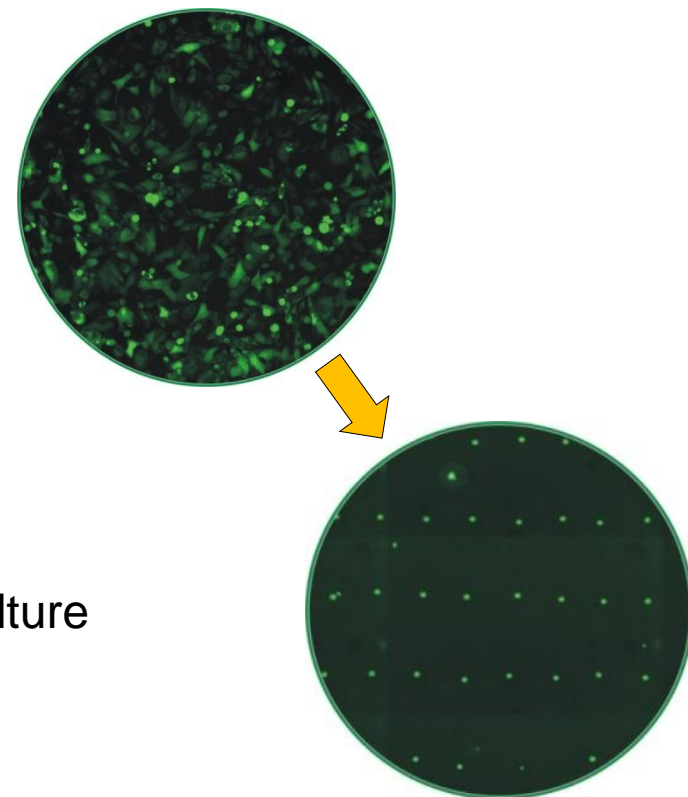
- Dispersed in solutions / co-cultures
- Tissue samples
- Adherent on substrates (Petri-dish, etc.)

## Limits of large cell populations

- Cell heterogeneity only allows averaged results
- Cell-cell interactions influence experiments
- Technically difficult to track individual cells in a culture

**“Improved single cell methods are helping to unravel biological complexity”**

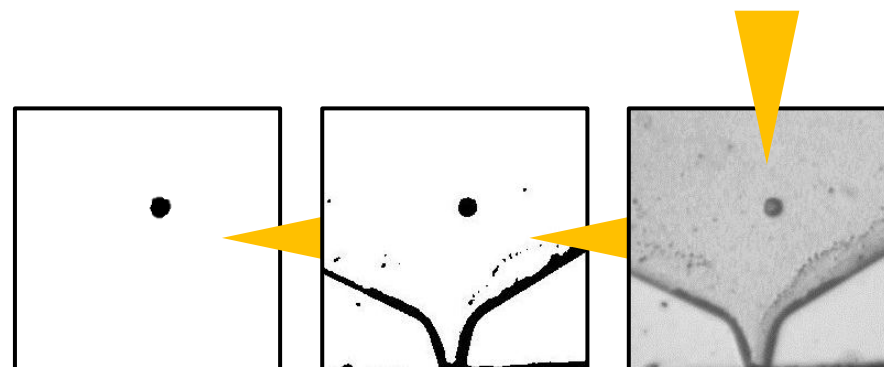
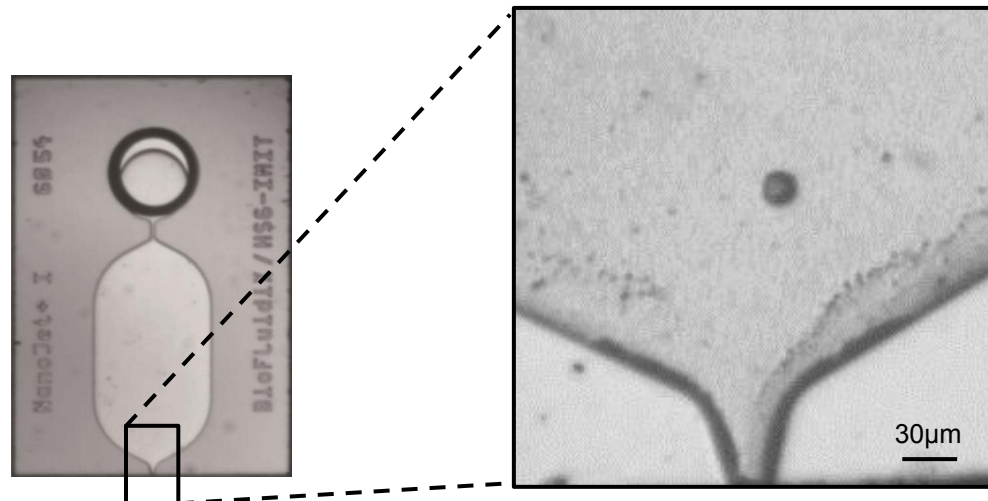
(nature methods | VOL.9 NO.1 | JANUARY 2012 | 35)



*Fluorescent micrograph of a cell culture and an array of single cells*

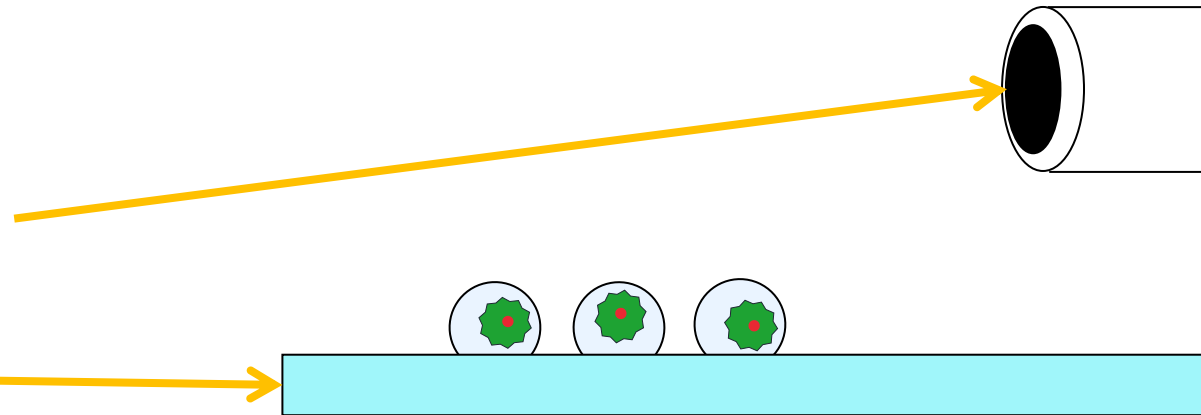
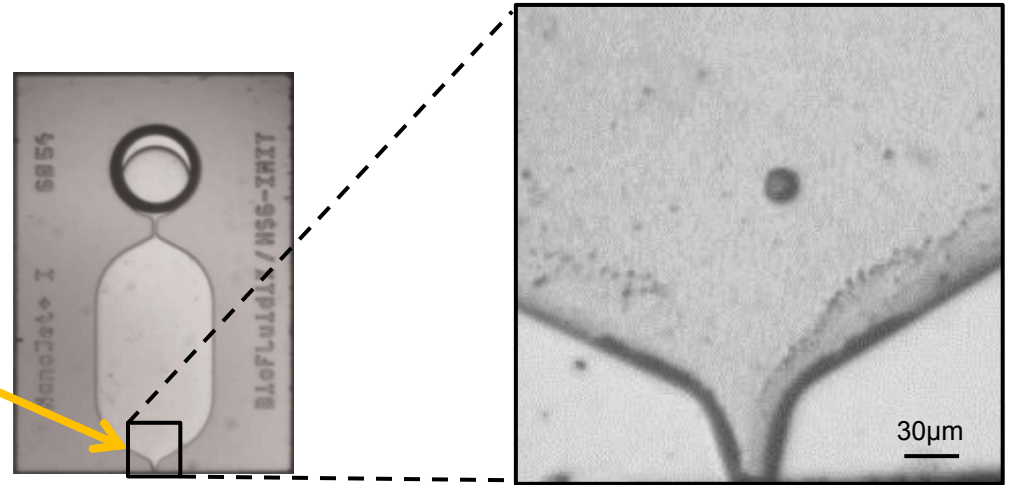
## Single cell printing based on optical imaging

- Transparent micro-chip
  - Direct displacement dosage
- High magnification camera
- Automatic image processing
  - Fast object detection
  - Image storage & retrieval
- 'Stop n Go' printing
  - Printing can be stopped and continued any time
  - No loss of cells during stop



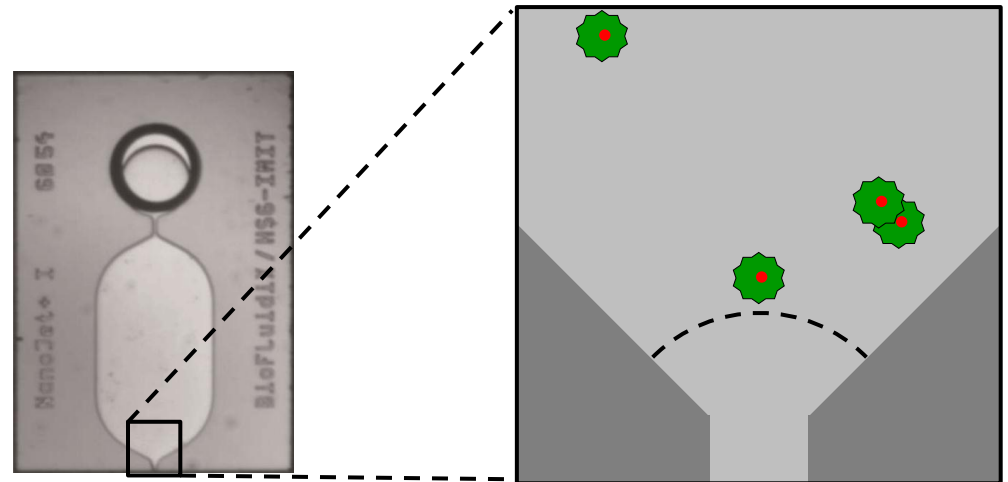
## Working principle

- Camera
  - Images nozzle
  - One image each droplet
- Object detection algorithm
  - Detects the cells
  - Cell number & properties
- Shutter system
  - Deflects unwanted droplets
- Target substrate



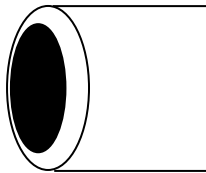
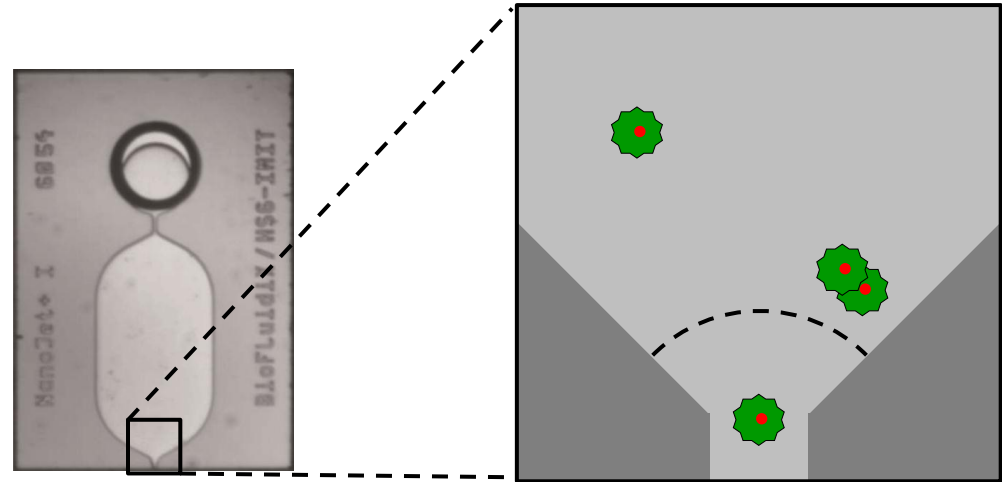
## Working principle

- Cells in nozzle: **0**
- Shutter: **ON**



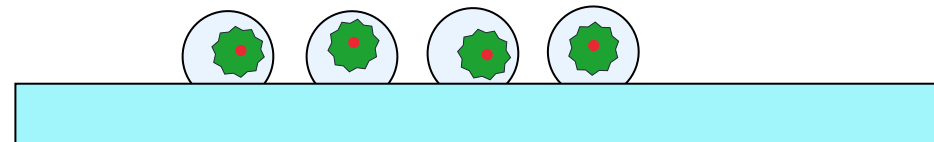
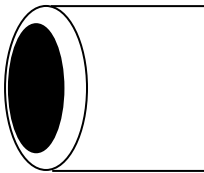
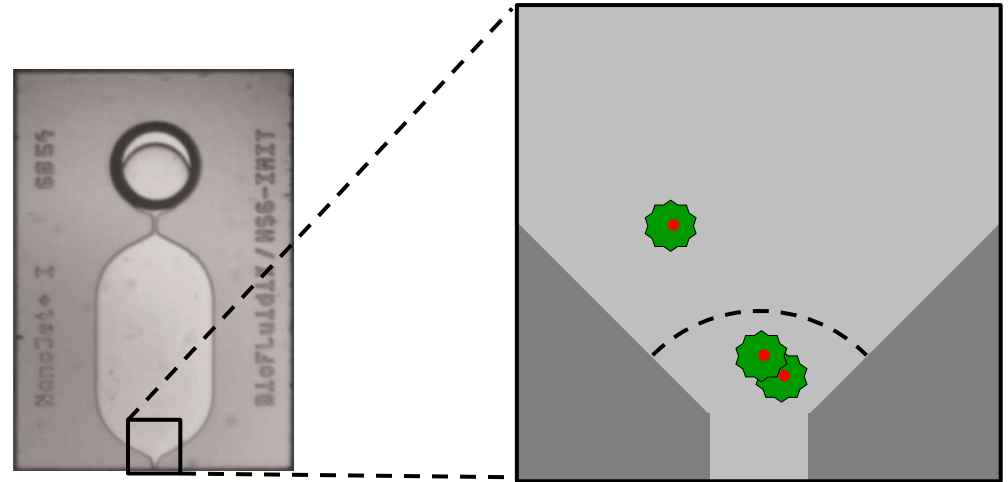
## Working principle

- Cells in nozzle: **1**
- Shutter: **OFF**

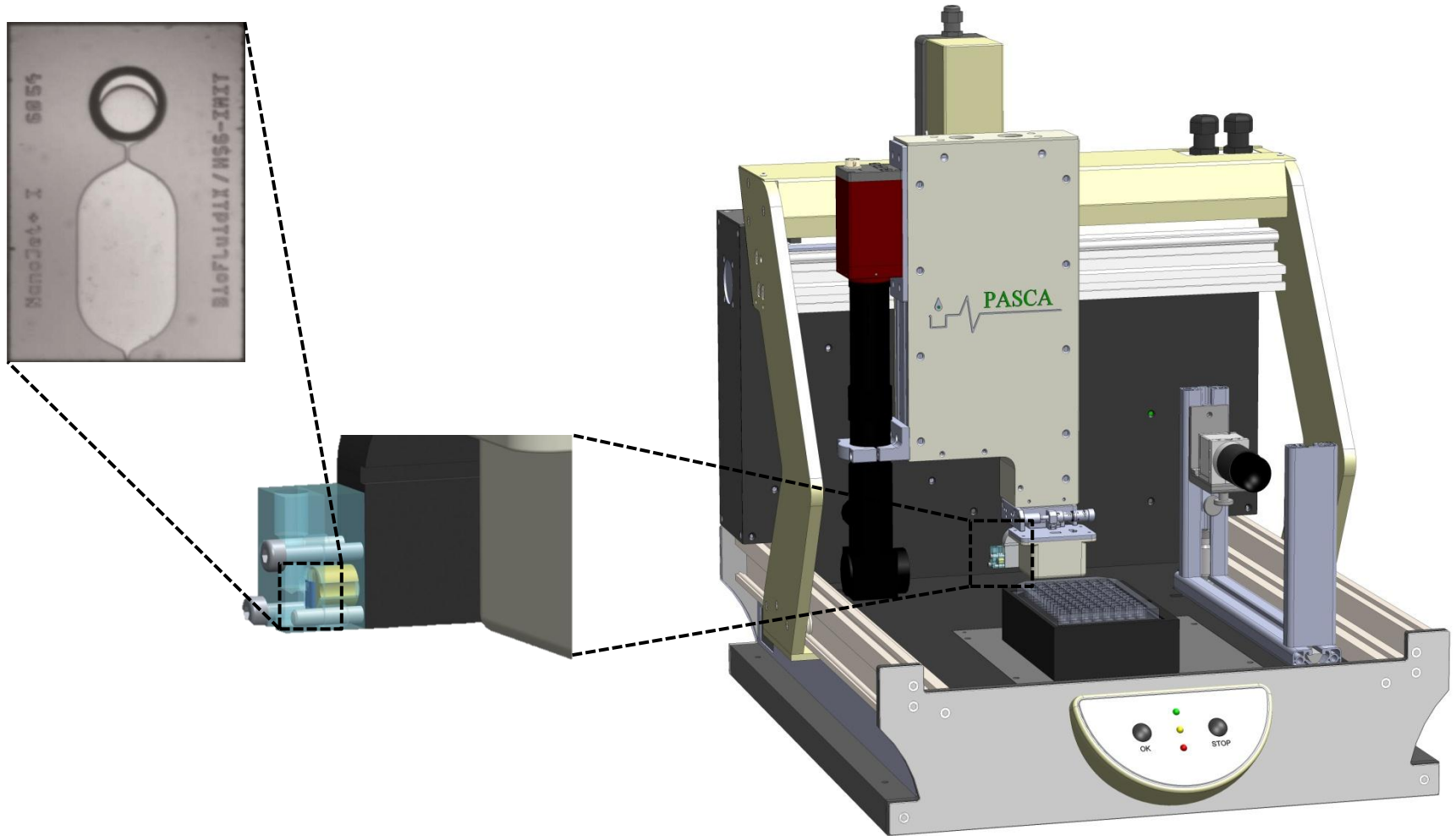


## Working principle

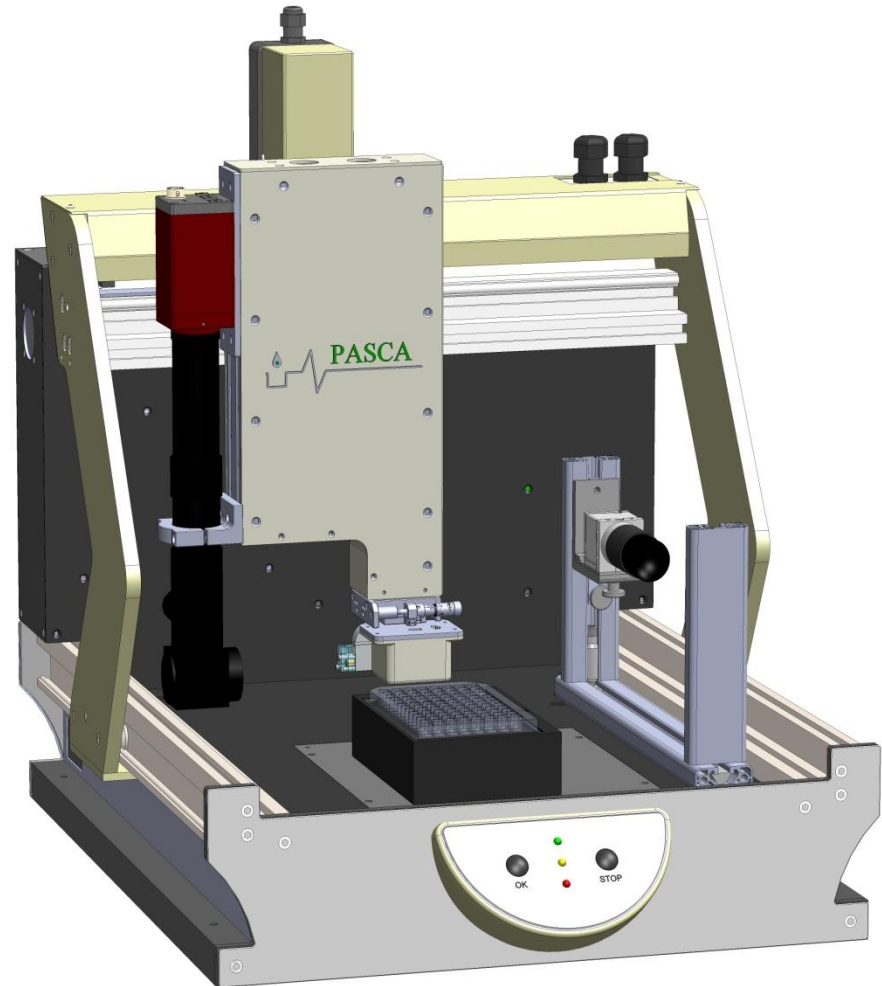
- Cells in nozzle: **2**
- Shutter: **ON**

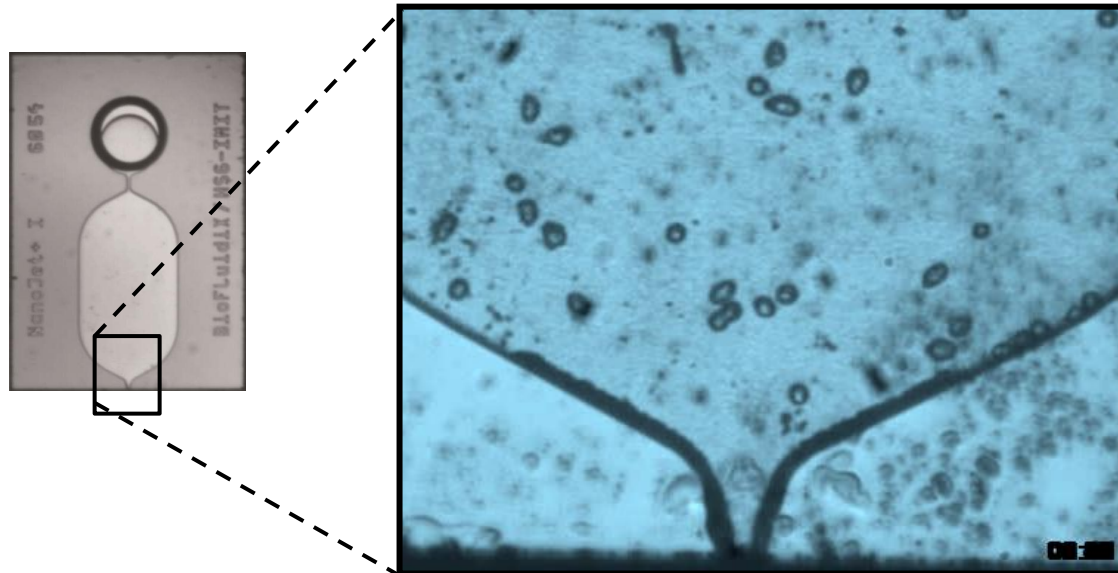
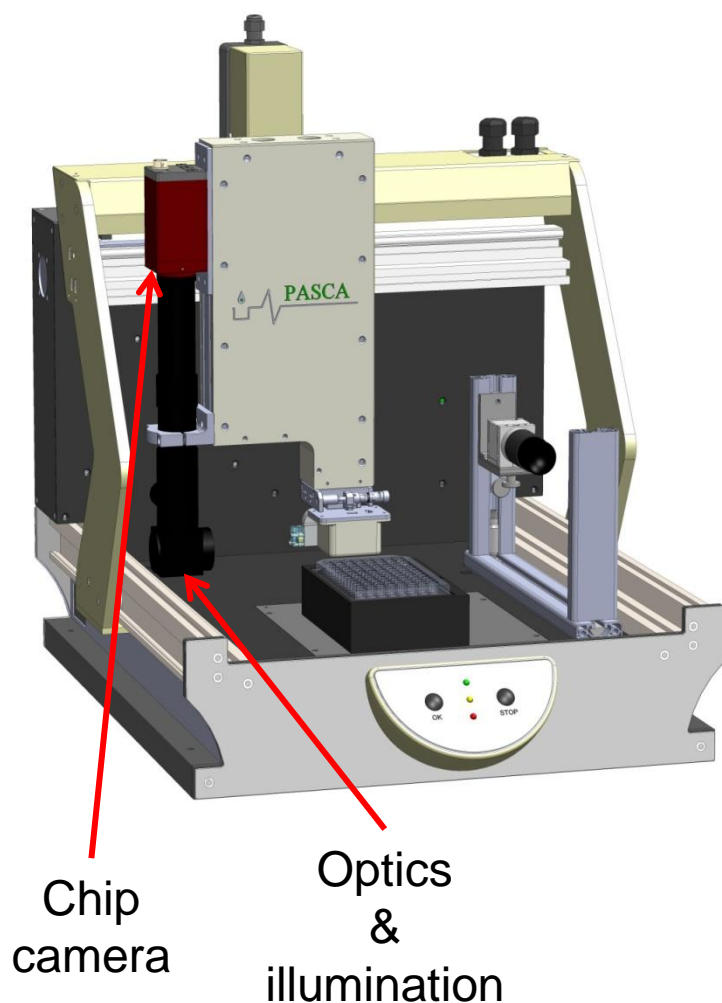






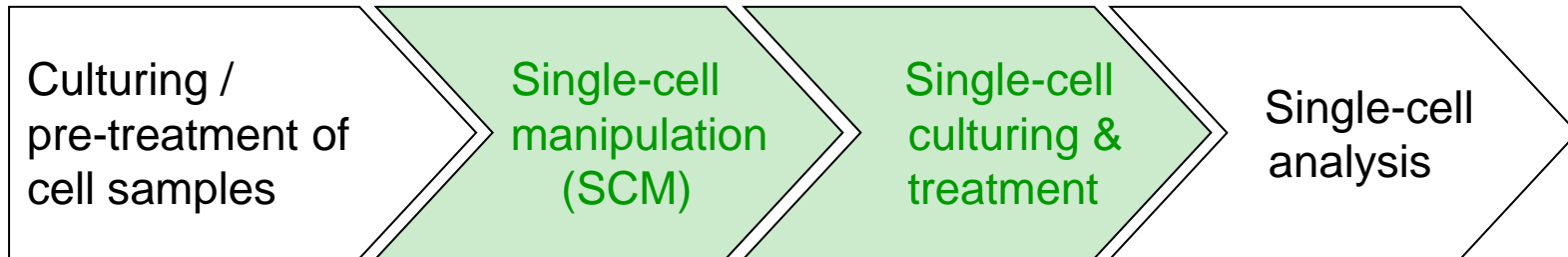
- Drop-on-demand printing unit
- Chip camera
- Stroboscopic camera
- Substrate camera
- 3-axes lab robot
- Embedded PC





*Live printing video of cells inside dispenser chip*

- Zoom-optics & camera
- Image cells inside chip
- Live image of each cell
- Automatic image processing



**In the PASCA project technologies and workflows are developed that allow detection, separation and individual analysis of single cells**

## The PASCA platform...

- ... is based on the presented SCM technology / instrument
- ... is developed and optimized for certain chosen pilot applications
- ... integrates into typical workflow of laboratories
- ... is modular and extendable



- Cell-line optimization
- Pharmaceutical research
- Stem-cell research
- Cancer research
- Tissue engineering / organ models

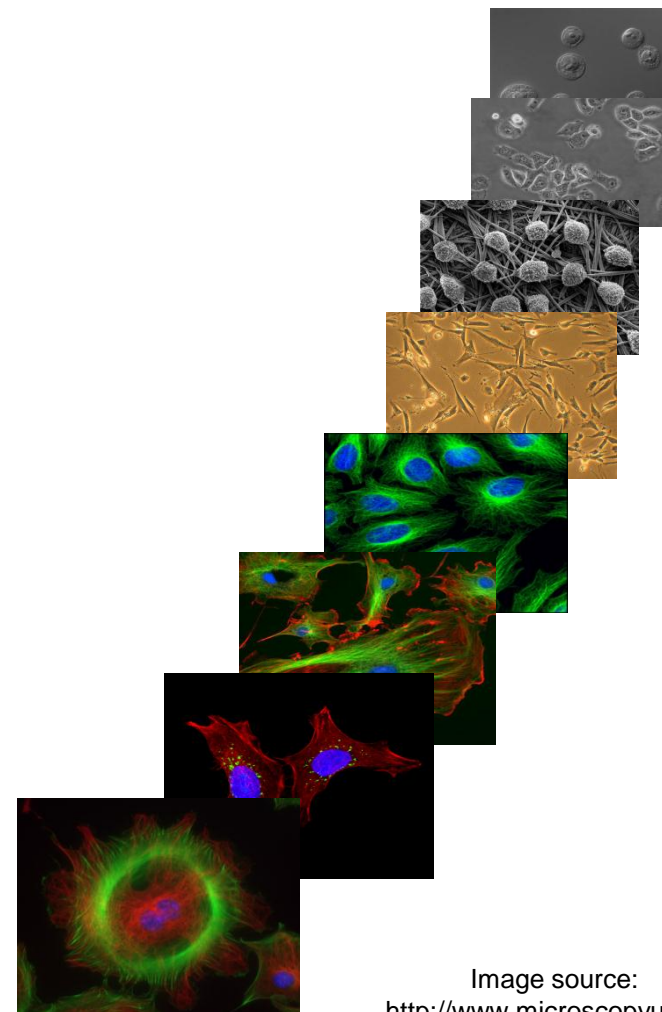


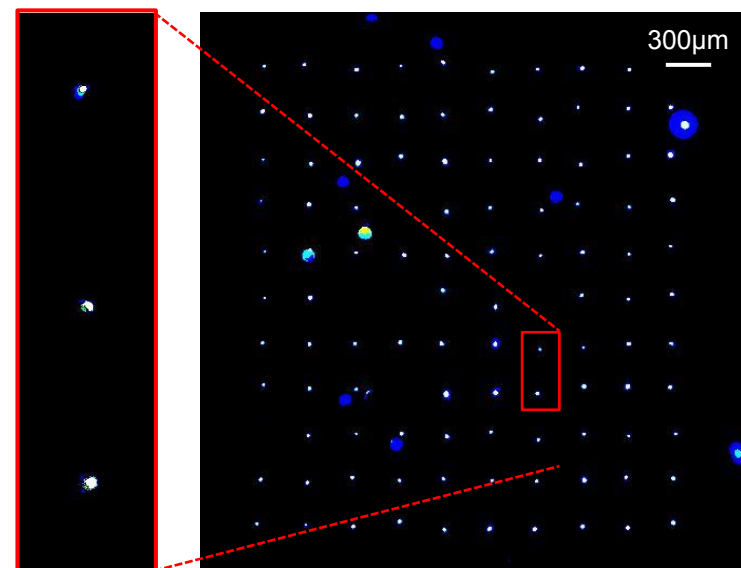
Image source:  
<http://www.microscopyu.com>

## Single micro-beads

- Arrays on microscope slides
- Cell-sized beads (10  $\mu\text{m}$  - 20  $\mu\text{m}$ )

## Viability of printed cells proofed for

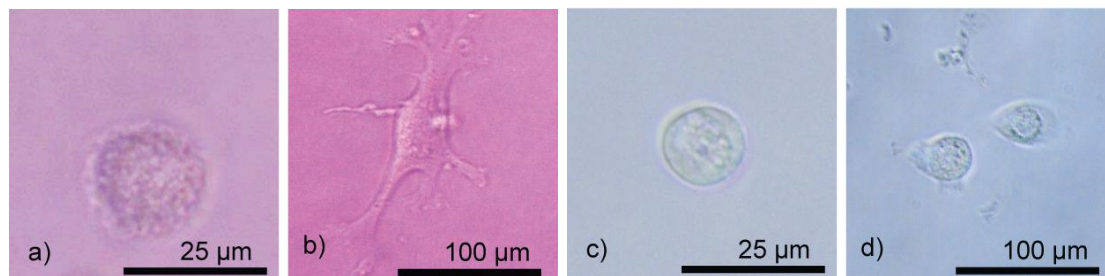
- Yeast, HeLa, CHO, RBL, HEK, ...
- Fibroblasts, Keratinocytes



10x10 array of fluorescent  
Polystyrene beads (10  $\mu\text{m}$ )

## Printed & cultured

- Micro-well plates (96, 384)
- Agar-plates

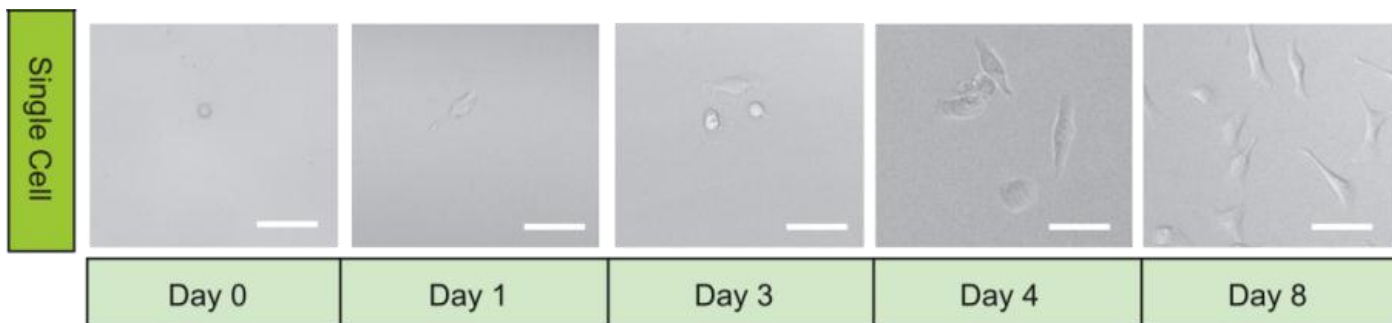
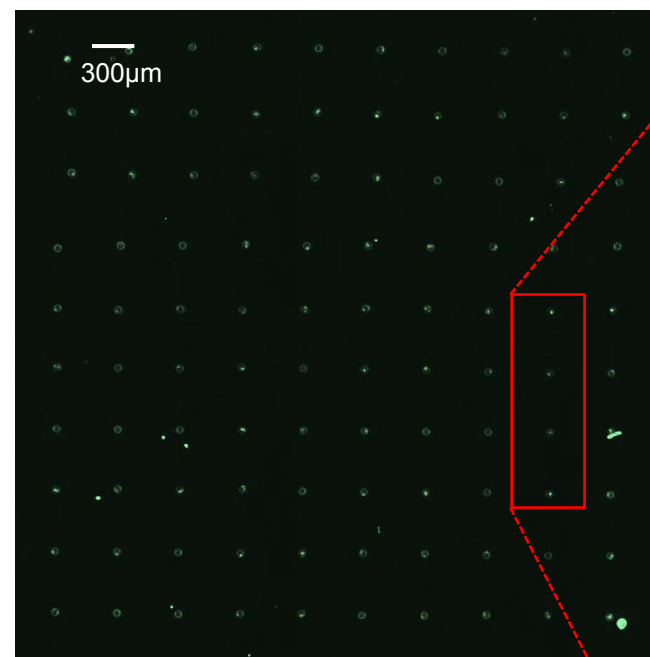


Same single printed, living Fibroblast & Keratinocyte directly after  
printing (a,c) and after 24 h incubation (b,d) respectively

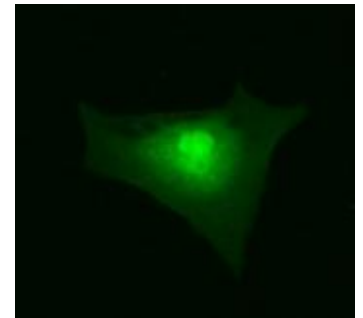
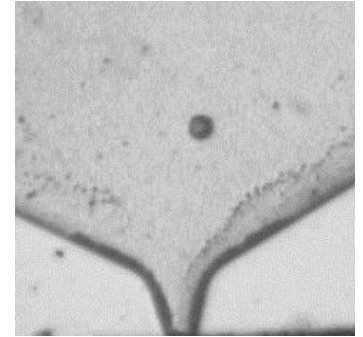


## Single cells

- Fluorescent GFP labeled HeLa cells on microscope slide (printing yield > 80 %)
- Untreated HeLa cells directly after printing and 8 days after incubation respectively (printing yield 84 %)



- Drop-on-demand (stop & go) printing
- Small sample volume
- Small dead volume
- Positioning in micro-scale resolution
- Various substrates
  
- Droplets with single cells only
- Untreated, label-free cells
- Pre- & post-printing images of each single cell
- Each cell can be delivered at any position





## The SCM Technology

- Core of single cell printing platform
- Enabled by label-free optical detection
- Drop-on-demand non-contact printing
- Delivered one year after project launch

## Future technical perspectives

- Optical fluorescence detection
- Impedance spectroscopy
- Combine optical, fluorescent and impedance sensor signals for sorting of cells



**Delivered five 1st generation prototypes one year after project launch**

**Only possible due to good project planning and good team spirit**

- Formation of sub-teams
- Stringent specifications system
- Prototype design
  - Bases on proven technologies
  - Uses commercially available parts wherever possible

## Two sub-teams within project

- SCM device team:



- Application team:



- Exchange of specifications / prototypes
- Team managers (BioFluidix/Sophion) control progress & ensure regular communication
- More members can join the applications team during the project

## Why specs system, why multilevel?

- Biologists “think” and “name” different than engineers

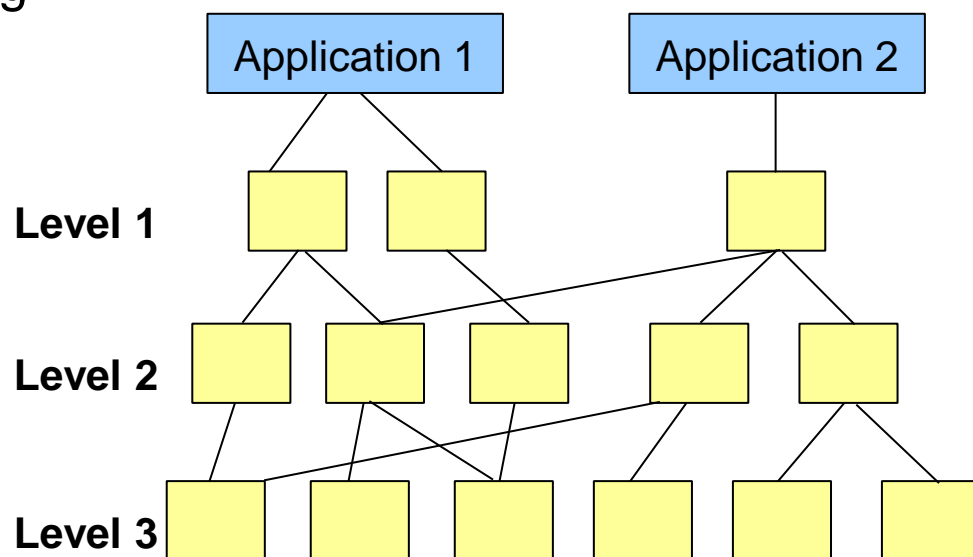
## Specification system bases on three levels:

- Level 0: General description of the intended application
- Level 1: Biological characteristics (e.g. 98% of all dispensed cells should survive)
- Level 2: Non-biological measurable characteristics (e.g. droplet size  $30 \pm 5 \mu\text{m}$ )
- Level 3: Design characteristics (e.g. nozzle diameter  $30 \mu\text{m}$ )

## Centralized data storage/parallel editing (Google docs)

## Specifications tree

- All specifications are linked up to a higher level specification or application
- Fulfillment of all specs can be checked locally or by looking one level up
- All specs are classified according to MuSCow:
  - Must have
  - Should have
  - Could have
  - **Won't have**
- → Easy development process  
(Engineers don't need to understand all the bio-things)



## **Making the project visible as early as possible**

- Project website [www.pasca.eu](http://www.pasca.eu)
- Showcase running device at fairs (SLAS 2012 / Analytica 2012) & conferences

## **Expand the applications team by pilot-partner program**

- Early adopters interested in the technology
  - Send us a description of the experiments and intended results
  - Can get a SCM prototype or make experiments in our labs
  - Large interest, 5 potential partners so far, Yale running experiments
- Optimize SCM design based on pilot partner input, potential customers

## COWIN (EU level)

- Helps to develop relationship to partners & investors to establish business case and financing



## MicroTEC südwest / Promitis (local level)

- Helps to develop commercialization strategy, business case & partnerships in south-western germany



## Market research (HTS-Tec)

- Determine specifications, applications and market size for potential products



**All technical project goals could be reached so far**

- Team-structure and specifications system helped a lot to realize that

**Five first prototypes are available for evaluation inside the project but also for external pilot partners**

**First dissemination/commercialization approaches on-going**

