



MMAGNETIC **I**ISOLATION AND MOLECULAR
AANALYSIS **O**OF SINGLE **C**CIRCULATING AND
DISSEMINATED TUMOUR **C**CELLS ON CHIP



MIRACLE UPDATE

HERC NEVES

MIRACLE (FP7 – 257743)



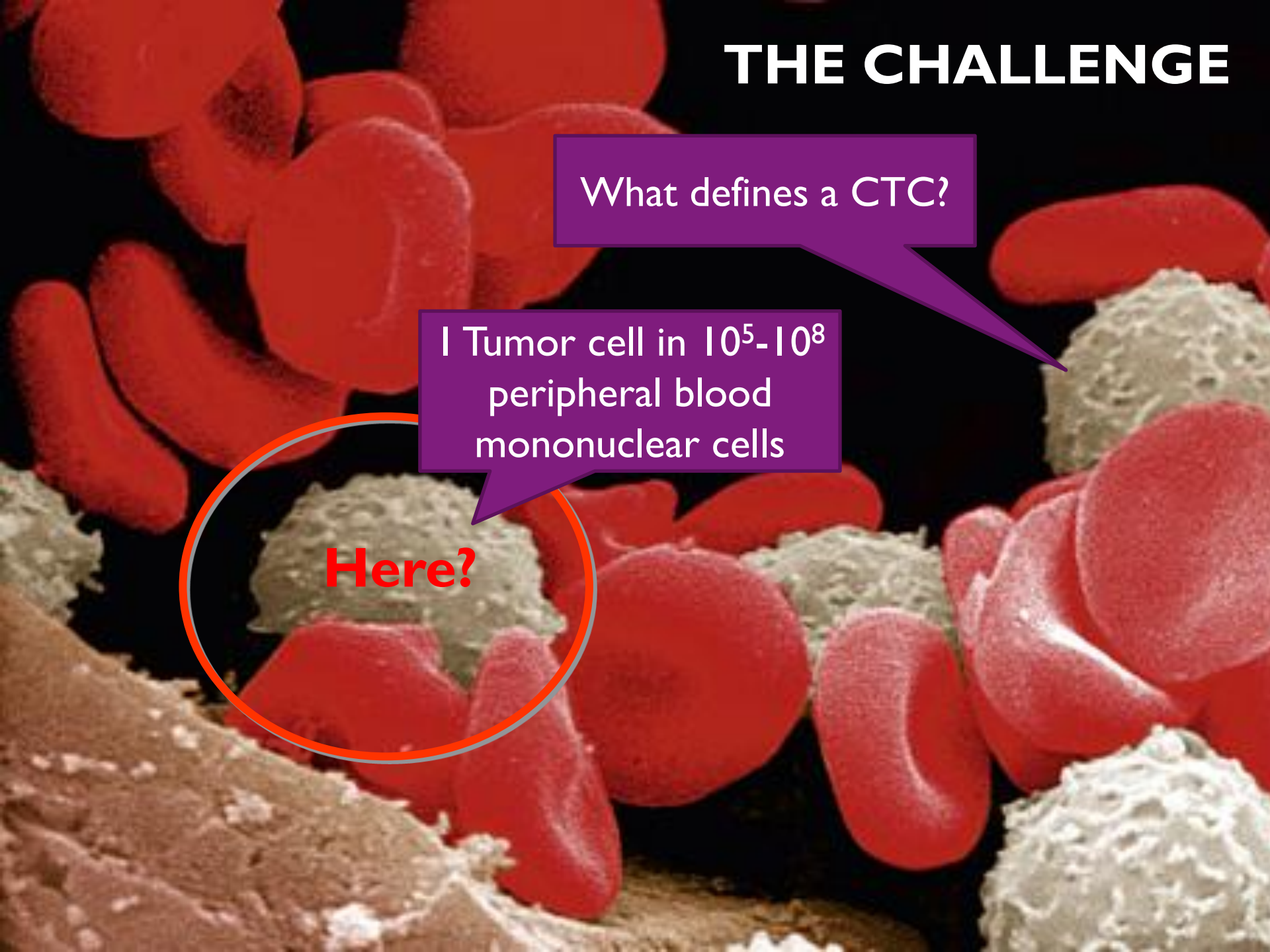
Where is Waldo?

THE CHALLENGE

What defines a CTC?

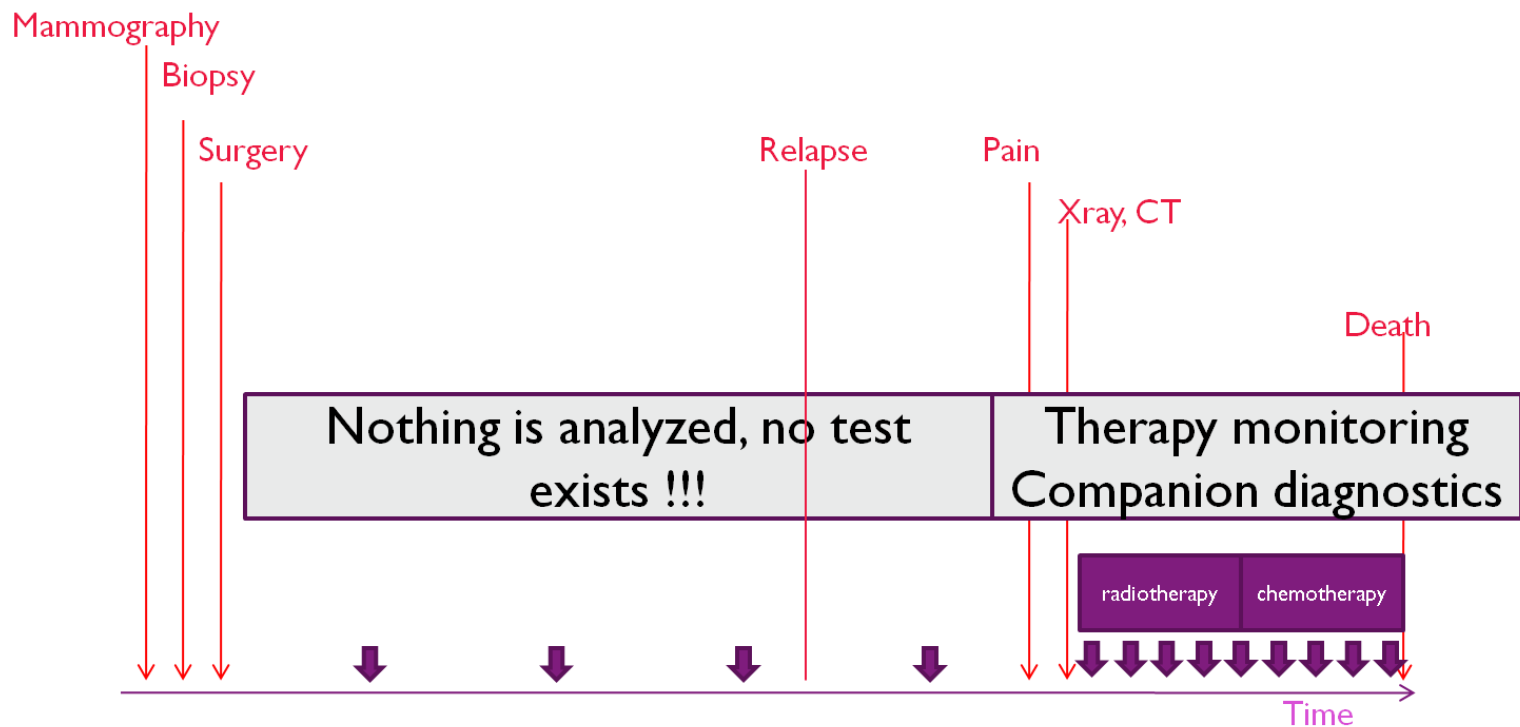
1 Tumor cell in 10^5 - 10^8
peripheral blood
mononuclear cells

Here?

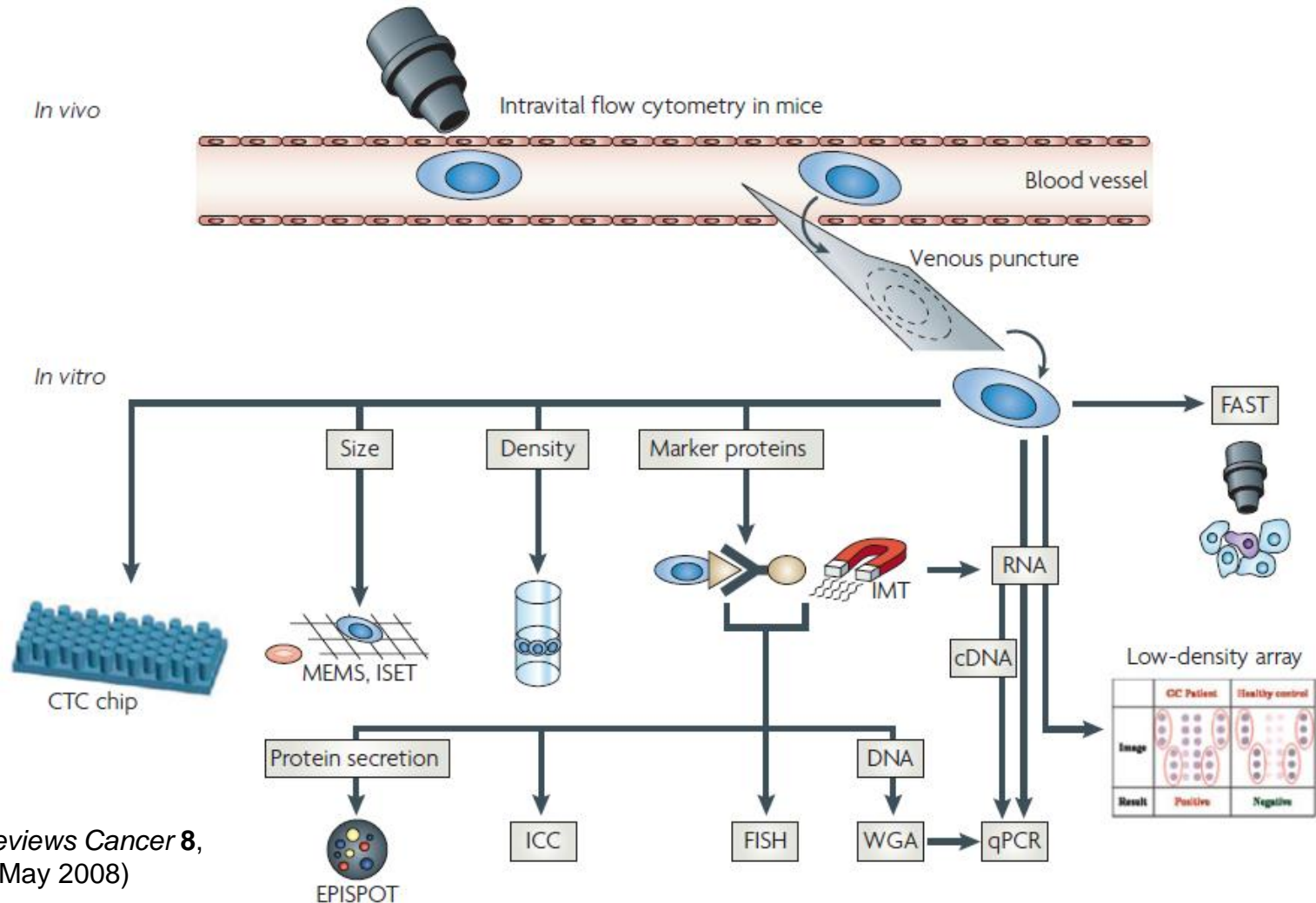


CANCER MANAGEMENT TODAY

Regular blood biopsies would improve cancer management



STATE OF THE ART techniques



Nature Reviews Cancer **8**,
329-340 (May 2008)

STATE OF THE ART



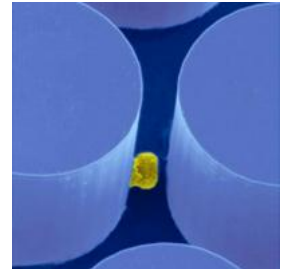
Veridex CellSearch

- ▶ **Immunomagnetic extraction using anti-EpCAM-functionalized beads (Biomarker based)**
- ▶ De facto approach for clinical CTC work
- ▶ FDA approved



CTC-Chip under development

- ▶ Capture of CTCs using microposts functionalized with EpCAM antibodies inside microfluidic system
- ▶ **Biomarker based**



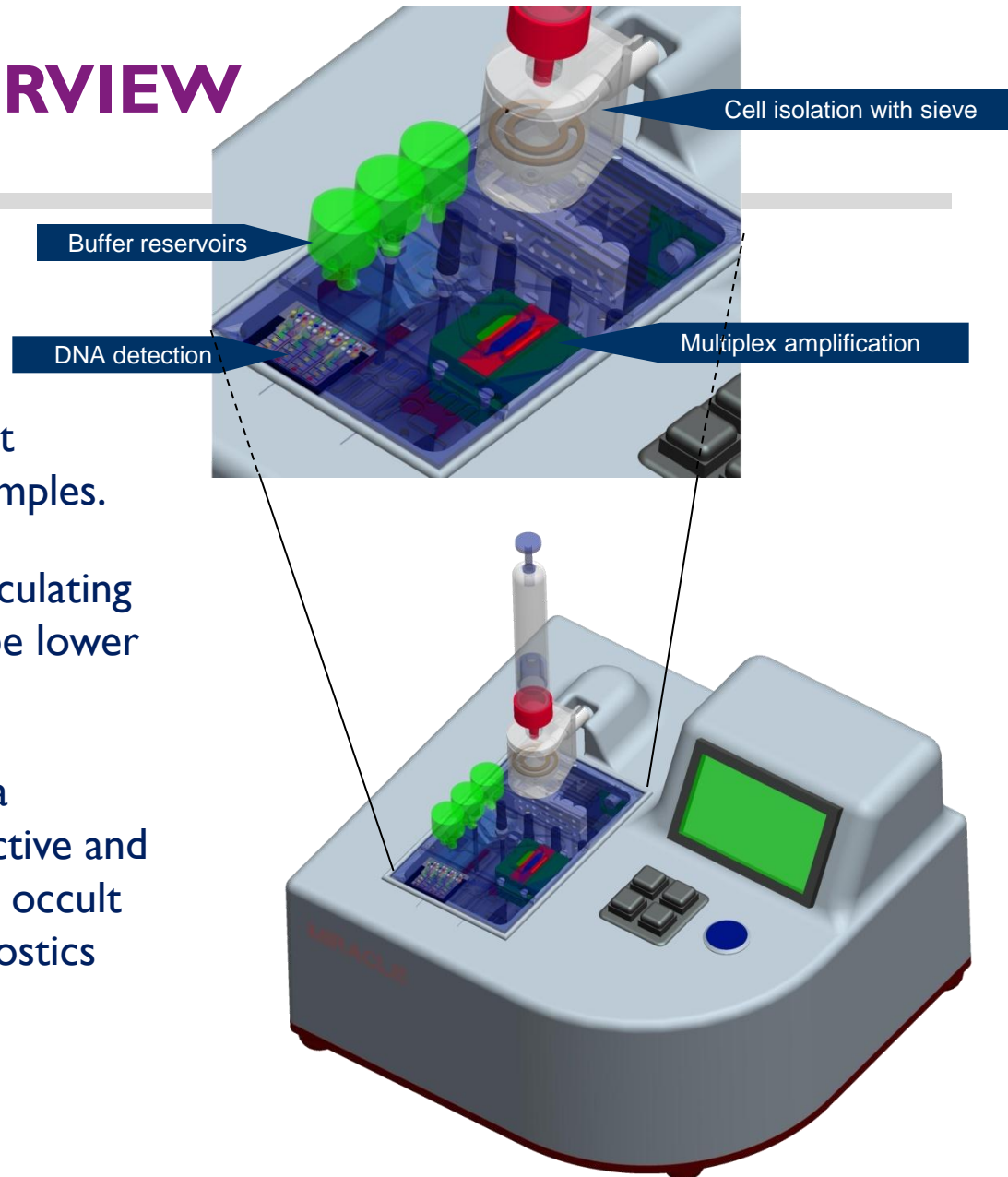
Other potential CTC isolation techniques

- ▶ Size-based (some CTCs are bigger than normal blood cells)
- ▶ Acoustophoresis (CTCs are more compressible)
- ▶ Cell deformation based (CTCs are less deformable)
- ▶ Electrical impedance based (CTC membrane has higher capacitance)



MIRACLE OVERVIEW

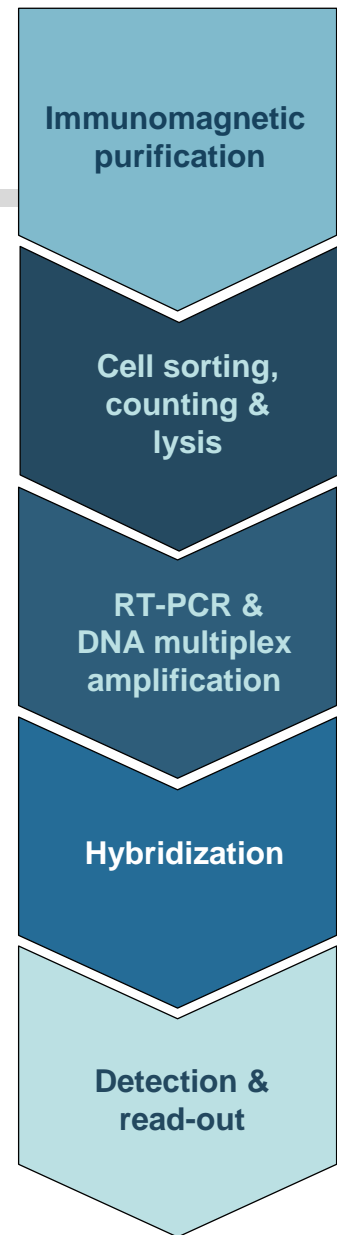
- ▶ **AIM:** A smart miniaturized system for the isolation, counting and molecular characterization of occult tumor cells directly from clinical samples.
- ▶ **CHALLENGE:** The number of circulating and disseminating tumor cells can be lower than 1 per mL of sample.
- ▶ **IMPORTANCE:** Cancer remains a prominent health concern. An objective and automated methodology to analyze occult tumor cells simplifies current diagnostics and improves therapy management.



MIRACLE OVERVIEW



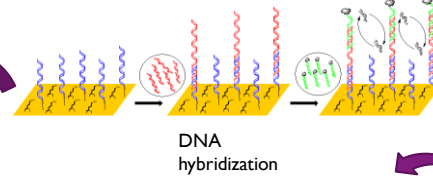
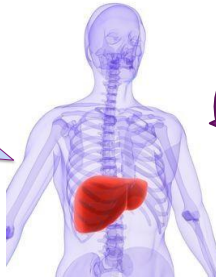
- ▶ Key objective: Complete integrated platform
 - ▶ Direct processing of clinical samples (blood & bone marrow)
 - ▶ Single cell sensitivity (macro to micro interface)
 - ▶ Hetero-integration (combining silicon & polymer technology)
 - ▶ Multi-type assays (cell assay, RT-PCR and multiplex DNA amplification, DNA detection array)
- ▶ Consortium is ideally positioned
 - ▶ All necessary partners on-board
 - ▶ Relevant expertise based on previous projects (jump start)
 - ▶ No less than 7 industrial partners to ensure exploitation routes
- ▶ Enables strong European impact & dissemination
- ▶ Continuous clinical evaluation / design / integration



PROJECT OVERVIEW

Clinical sample

- 7.5 mL peripheral blood or bone marrow
- Down to 1 CTC per mL in blood and DTC in bone marrow

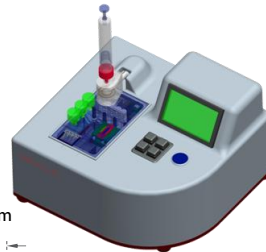
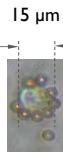
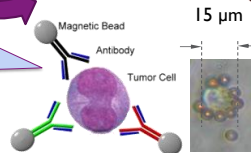


DNA sensor

- Simultaneous multiplexed electrochemical DNA detection
- Advanced self-assembly monolayer (SAM) ensures specificity and reproducibility
- Micro/nano electrode array allows for high detection sensitivity and low detection limit

Cell enrichment

- Micro/nano magnetic particles for immunomagnetic cell isolation
- Specific capture toward multiple cell markers (EpCAM, MUC1, etc.)
- Macro- to micro- fluid interfacing



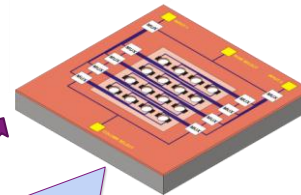
Primer sequence Y
(19bp)

Primer sequence X
(23bp)

Specific Forward primer

LHO (24bp)
RHO (20-30bp)
Pre-amplification product

Specific Reverse (RT) primer



“Active sieve” for single cell characterization

- Micro pore array for cell isolation (10^4 pores, $\varnothing < 4\mu\text{m}$)
- Integrated transistors for every pore
- CTC/DTC identification & quantification by impedance analyses
- Electrical cell lysis

DNA/RNA amplification

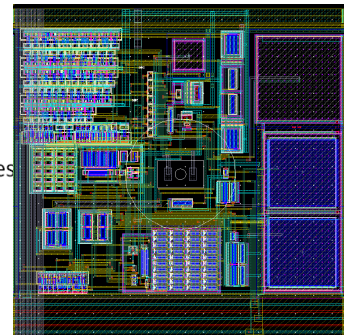
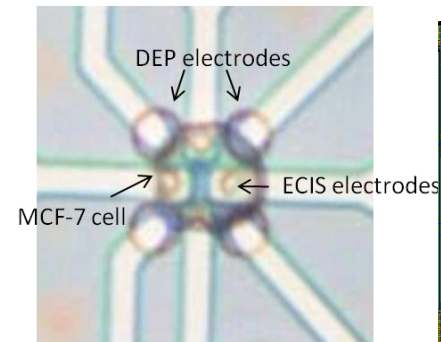
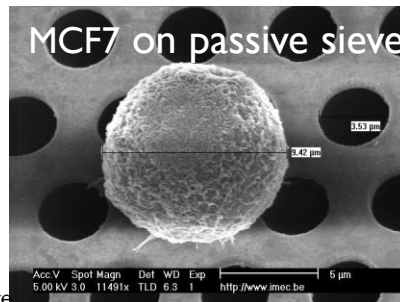
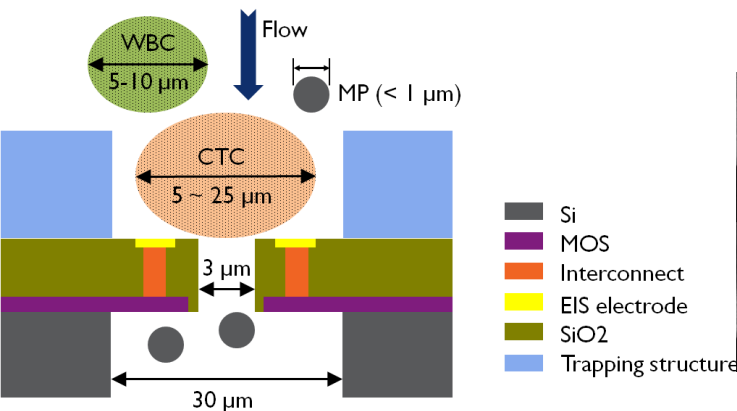
- On-chip RT-MLPA* amplification
- ~21 genes selected for breast cancer
- ~15 genes selected for prostate cancer

* Multiplexed Ligand-dependent Probe Amplification (MLPA)

Highlight year I



- ▶ WP I: Cell capture & analysis using active sieve
 - ▶ Immunomagnetic cell isolation method/device assessed and selected
 - ▶ New antibodies are selected, 300 nm magnetic beads for improved kinetics being tested.
 - ▶ Passive chip successfully fabricated and cancer cells retained by sieve
 - ▶ Multiple functions (single cell positioning, single cell lysis) demonstrated on test-chips.
 - ▶ First version active sieve was designed.



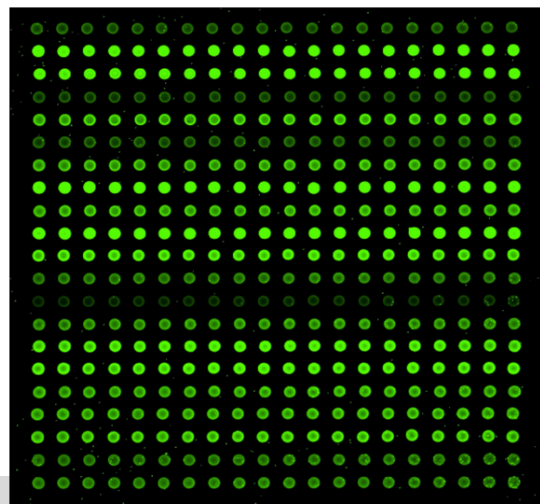
Highlight year I



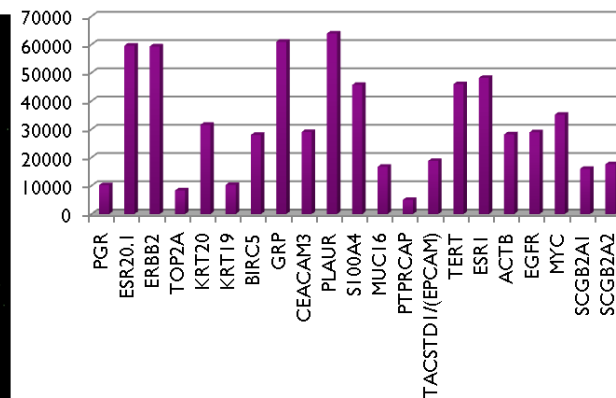
► WP 2: RT-MLPA amplification

- Selection of 21 breast cancer markers and 15 prostate cancer markers
- RT-MPLA breast cancer kit adapted with unique barcodes for detection
- 500 PCR test slides manufactured and delivered
- RT-MLPA realized on chip for 21 target breast cancer kit

MLPA on-chip with control DNA



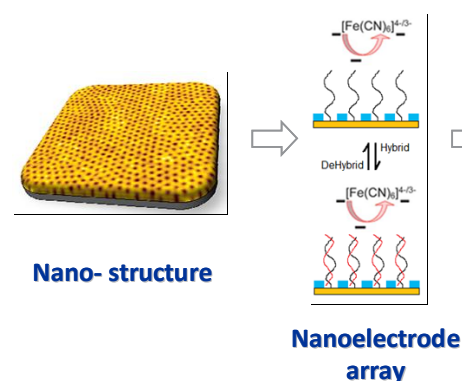
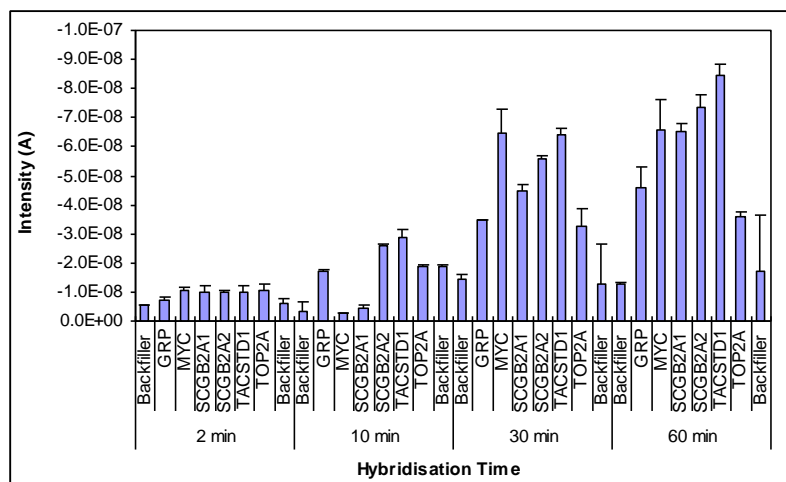
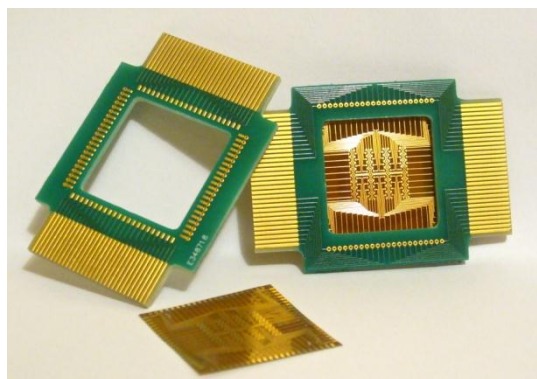
Control DNA on-chip



All 21 targets are detected!

Highlight year I

- ▶ WP3: DNA electrochemical detection array
 - ▶ PCB-mass manufacturable electrode material tested and optimized.
 - ▶ Surface chemistry optimized and enzyme based electrochemical assay fully developed; demonstrated by 5 amplicons amplified from MCF-7 cells
 - ▶ Several types of nano-electrodes tested for improved sensitivity

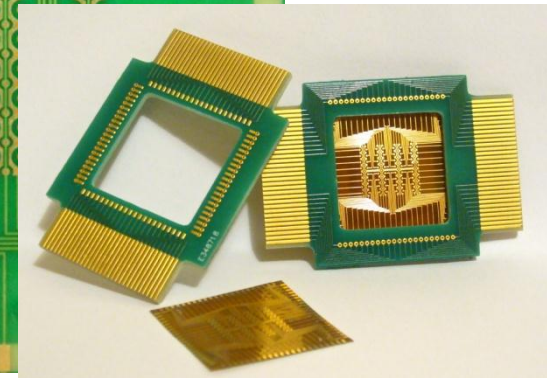
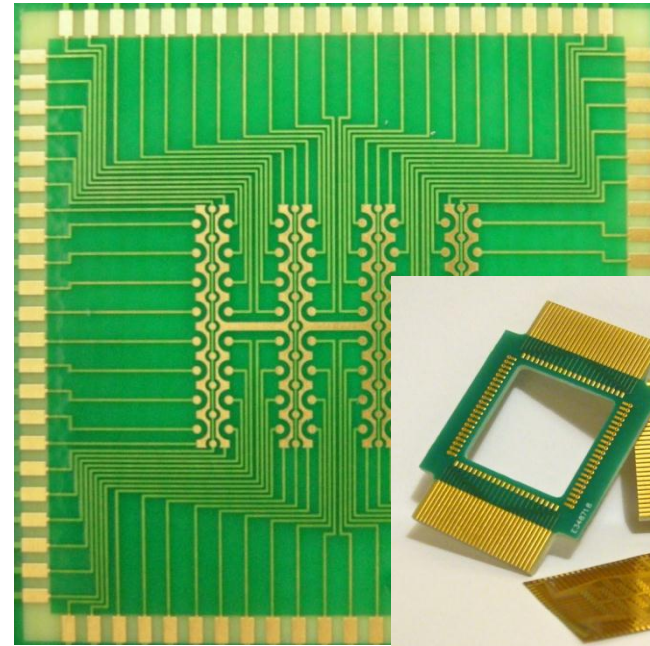


Highlight year I



► WP 4: Heterogenic Assembly

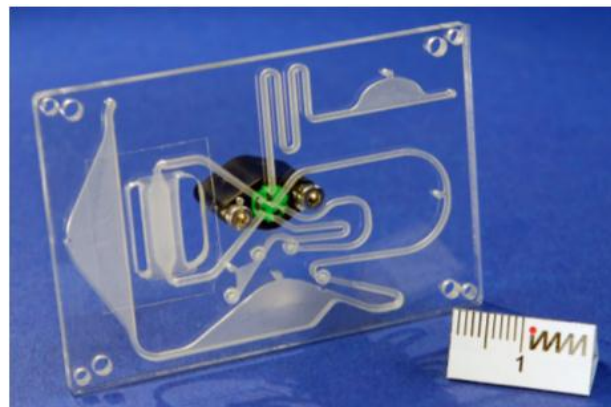
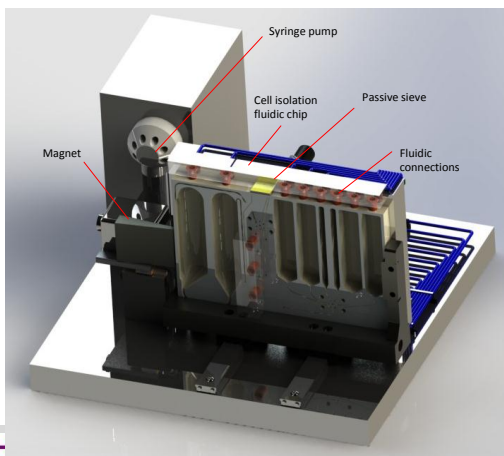
- Active sieve packaging in microfluidic chip; successful front-side SU8 bonding test
- Development of Au plating process, PCB design & production for the DNA sensor.



Highlight year I

► WP 5: System Fluidic Integration

- Incubation module prototype ready; MLPA prototype ready
- Progress on valves, thermal control with embedded PID
- Reagent storage test slide designed and samples manufactured, platform ready for testing with assay reagents
- Embedded 'bare-bones' instrument for development of PC based software
- Definition of initial parameter set, database structure for User INterface



Highlight year I

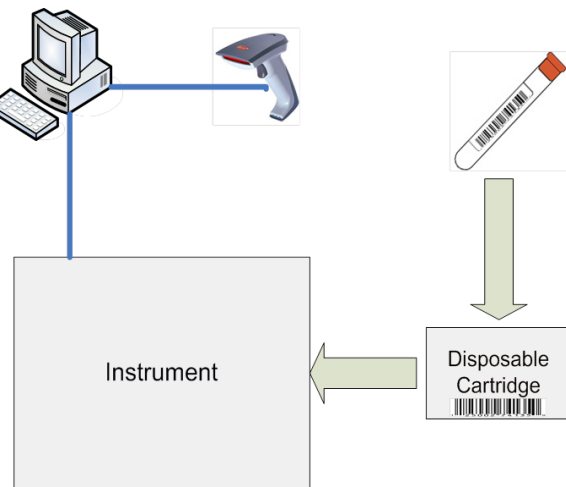


► WP 6: Instrumentation & User Interface

- User-requirement was drawn. System design reported
- Central controller and other electronic selected
- User Interface Requirements drawn and first version (Gene detection) available

► WP 7: Benchmarking and clinical validation

- 300 nm beads functionalized and tested for 5 MCF-7 cells per sample
- MLPA kit benchmarked off-chip for breast cancer



Rabbit RCM4200



Highlight year I

► Management

- Project management handbook
- Timely communication strategy: consortium meetings, WP meetings, monthly VWP teleconferences, etc.
- Administrative and financial support for partners
- Project reporting to EC and reviewers
- Organization of Advisory Board/Feedback of key opinion leaders collected

Highlight year I



► Exploitation

- An exploitation committee has been established
- A list of exploitable results was defined as a start basis for IP tracking - Briefing doc.
- Based on the regulatory review a CE marking route has been identified.
- A competitive market analysis was performed.

► Dissemination

- 8 conferences and 5 journal papers
- MIRACLE workshop at the ECCO congress
- Miracle flyers distributed
- Project website, press release and newsletters

Please check <http://www.miracle-fp7.eu/>